

Specifications		Model	IG2S-CNC
Clamping diameters			φ 140mm
Max. clamped unit length			120mm
Max. travel	X axis		220mm
	Z axis		320mm
Min. feeding unit	X axis		0.001mm
	Z axis		0.001mm
Table speed	X axis		0-10m/min
	Z axis		0-10m/min
Workhead speed			0-550rpm
Spindle speed			ID:0-55000rpm OD:0-12000rpm
Distance between two spindles' center			150mm
Motor	Workhead		120W-AC
	Spindle		1HPX3 φ
	X axis		500w Servo
	Z axis		500w Servo
	C axis		500w Servo (Optional)
Machine dimensions(LxWxH)			1600x1360x1580mm
Weight			About 2000kgs
Working range(inner hole)			φ 1.5- φ 50mm
Standard accessories:			
1. φ 3mm Collet x 2pcs.		2. φ 6mm Collet x 2pcs.	
3.Nut(M14xP0.75) x 2pcs.		4.Tool box and accessories x 1set.	
Optional accessories:			
1.Magnetic coolant filter		3.Vacuum dust collector	
2.Paper coolant filter		4.Internal spindle:8000~15000rpm	
		5.C-axis (500 servo)	